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Product Specification

Description	D13-45	BLACK X 4 SHINGLED BURGER
Product Code	D1345SBBK-13D	Thermoformed rigid food grade plastic tray
Customer Ref		
Tray Issue :	2	
Tray Issue Date :	26/03/2019	

Dimensional	
	Tray
Length (mm)	238.5
Width (mm)	166.5
Depth / Height (mm)	45.0
Diameter (mm)	
Corner Radius (mm)	28.0
Flange (Side) (mm)	10.0
Flange (End) (mm)	10.0
Weight Excluding Pad & Glue (Tray Only) (g)	25.2
Weight Including Pad & Glue (g)	N/A
Pad Size (mm2) :	N/A
No. of Pads	N/A
Tray weight and Pad size variance +/- 10%	
True positional tolerance: Centre line of cut relative to Centre Line of forming +/- 1 mm	

Material			
TYPE	r/PET/PE	CODE	893 BLACK

Site Accreditations
ISO 9001:2015 - QMS
BRCGS Global Standard for Packaging & Packaging Materials
ISO 14001:2015 EMS
OHSAS 18001:2007 OHSS

Packaging Method	
Pallet Qty	4224
Pallet Type	Wood (Open Ended)
Pallet Size	Standard 1m x 1.2m
Cardboard Box Type	N/A
No of Boxes or Bags Per Pallet	12
Cardboard Sheet	Top & Bottom 0.97m x 1.17m x 0.4kg
Cardboard Corner Struts	4 off (BOX-CB-POSTS SB) From bottom to the top.
Pallet Liner	No
Stretch Wrap	Yes x 0.25kg
Sleeve Type	Bag 6 (PLB-BAG6) 1.04mx0.92m (1.04x0.65+0.2 Gusset+0.07Lip) x 35um
Layout (Average Sleeve Quantity)	2 rows @ 88 on end along bag x2 high = 352 trays
Approx Weight of Pallet (Kg)	131
Method of Closure	Tape
Customer Reference No	N/A
Pallet EAN Reference	5028100014012

Recommended Storage Conditions	
Store in clean, dry conditions at recommended temperature 20 °c (+/- 5). No direct heat sources and / or direct sunlight.	Min Temperature (°c) -18

Labelling
Each sleeve / internal bag(s) has a unique label - Machine Number, Product code, Product description, Pack Number, Average Sleeve Quantity, Date & Time, Batch Number (*****) and if applicable Customer Reference Number. Details from this label can be used for full traceability to manufacturing data, raw materials and personnel involved.

Each pallet has a unique label. Pallet Number (150281000000*****), Product Code, Product Description, Colour, Average Pallet Quantity, Batch Number (*****) Date & Time. Details from this label can be used for full traceability to manufacturing data, raw materials and personnel involved.

Statement Of Compliance
This tray is suitable for direct contact with foodstuffs as defined by the Food Safety Act 1990, and conforms to the following Regulations:
UK Reg is Regulations 2015 No. 1640, which supersedes The Materials and Articles in Contact with Food (England) Regulations 2012 - SI 2012 No. 2619.
Regulation (EC) No. 1935/2004 of the European parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food.
Through our Quality Assurance and Quality Control systems at the manufacturing site, we comply with Commission Regulation (EC) No 2023/2006.
Where plastic trays are produced using post consumer and post industrial waste materials, the recycled material is either super cleaned or encapsulated within a 100% virgin barrier which prevents direct contact between the recycled materials and foodstuffs. In addition (where specified) the trays also have a PE layer on the food contact surface. Commission Regulation 282/2008 on Recycled Plastic Materials and Articles Intended to come into Contact with Foods do not apply to recycled materials used behind a plastic functional barrier as specified in Directive 10/2011.

Approved by:	Vaughan Smith		QHSE Manager	Customer Approval:
Specification Issue Date:	24/09/2021			Date:
Issued By:	Vaughan Smith			Please be advised if no formal customer approval is received within 14 day this Product Specification will be automatically approved.